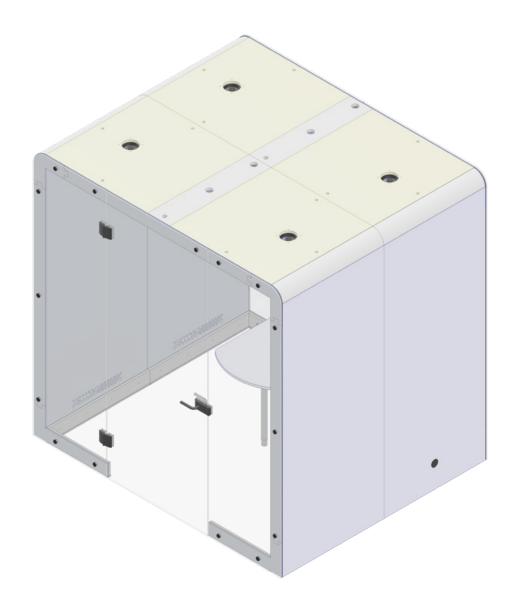
# **ASSEMBLY GUIDE**



**Kteam Floorless** 



#### Parts List (fasteners)



FS201 x 30 Euro screw



FS203 x 48 Self tapping screw



FS205 x 6 Wood screw



FS208 x 18 M10 machine screw



FS212 x 2 Door magnet set



FS218 x 8 M10 steel hex nut



FS219 x 8 Plastic cap



FS220 x 16 Self tapping screw



FS213 x 28 M10 stand-off cap set

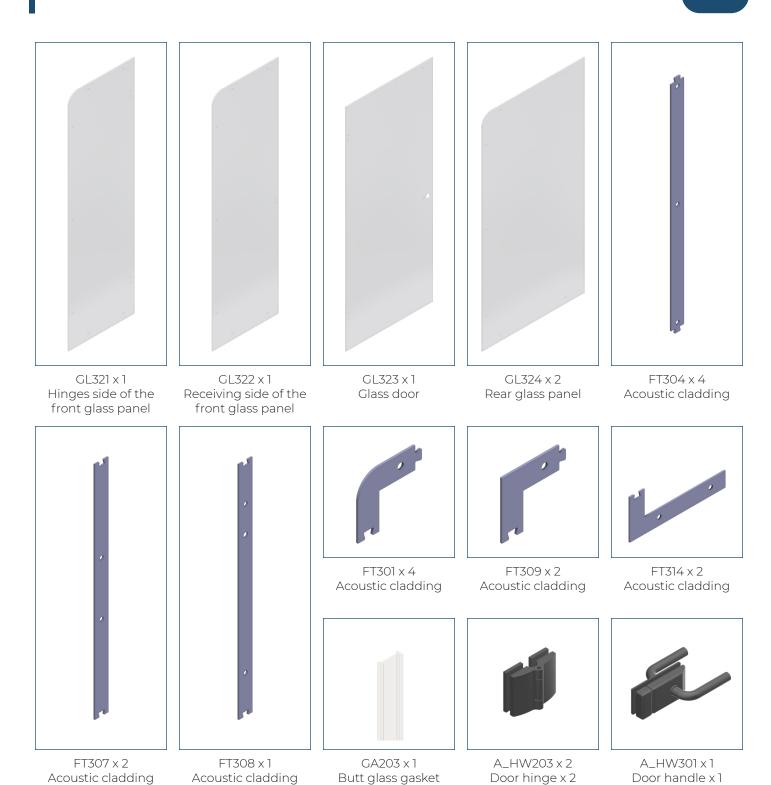


Stand-off cap key x 2

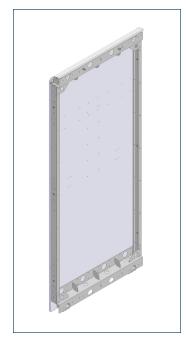


ST335 x 4 Units assembly corner bracket

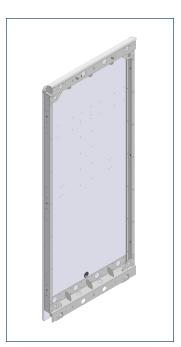
on the Skid



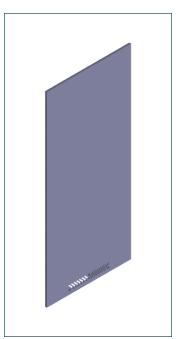








U\_WL312 x 2 Wall unit rear segment



A\_IN301 x 4 Accoustic interior panel



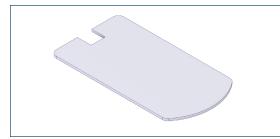
A\_CN311 Central console assembly



ST357 x 2 LCD mount bracket by request



ST358 x 2 LCD mount bracket by request



AC301 x 1 Work top



AC219 x 1 Supported leg



U\_CL302 x 1 Ceiling unit at front

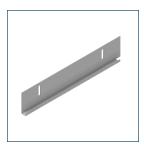


U\_CL303 x 1 Ceiling unit at rear (console assembly)

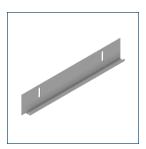
#### Parts List (base assembly)



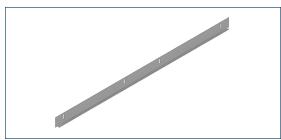
ST341 x 4 Base adjusted skirt L36"



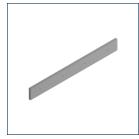
ST345 x 1 Base adjusted skirt L22" (left)



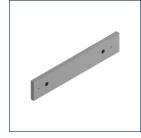
ST345 x 1 Base adjusted skirt L22" (rigth)



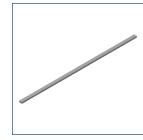
ST346 x 1 Base adjusted skirt L80"



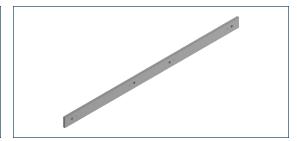
BB301 x 4 Decorative baseboard Decorative baseboard Decorative 'skirt' trim L36"



BB305 x 2 L22"

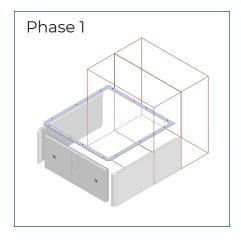


BB311 to be cut on site

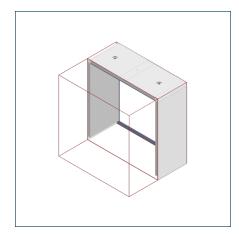


BB306 x 1 Decorative baseboard L80"

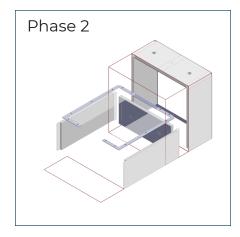
### Intro (assembly scenario)



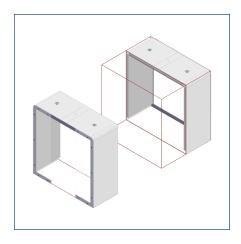
Rear segment assembly lay out on the ground. Remove acoustic interior panels



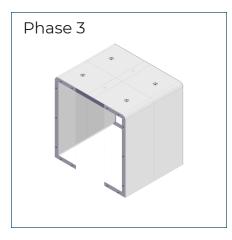
Raise up vertically assembled segment and locate properly



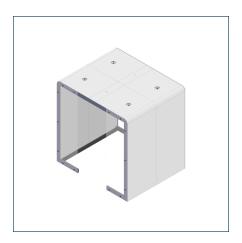
Front segment assembly lay out on the ground



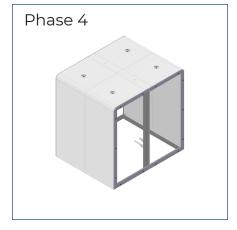
Raise up vertically assembled segment and locate close to rear segment



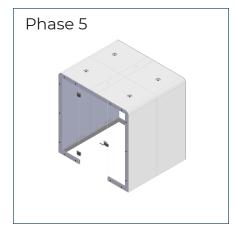
Join both segments together



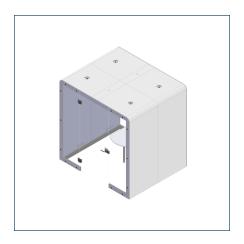
Complete base board assembly



Attach central console and cross connect the wires. Place roof panels on top



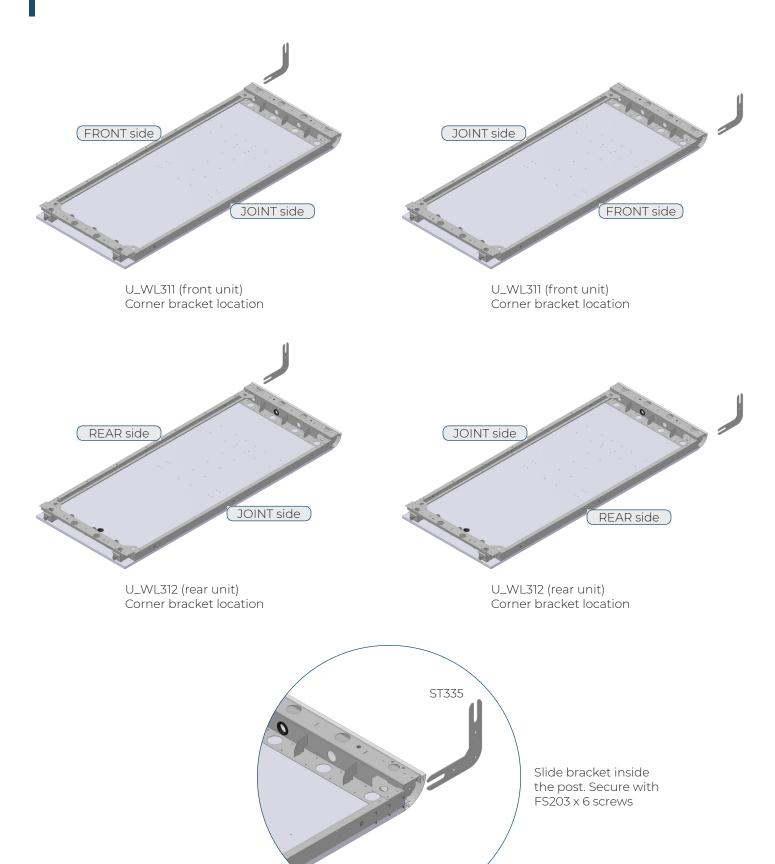
Assemble front glass door Attach acoustic interior panels



Mount work top, clean product



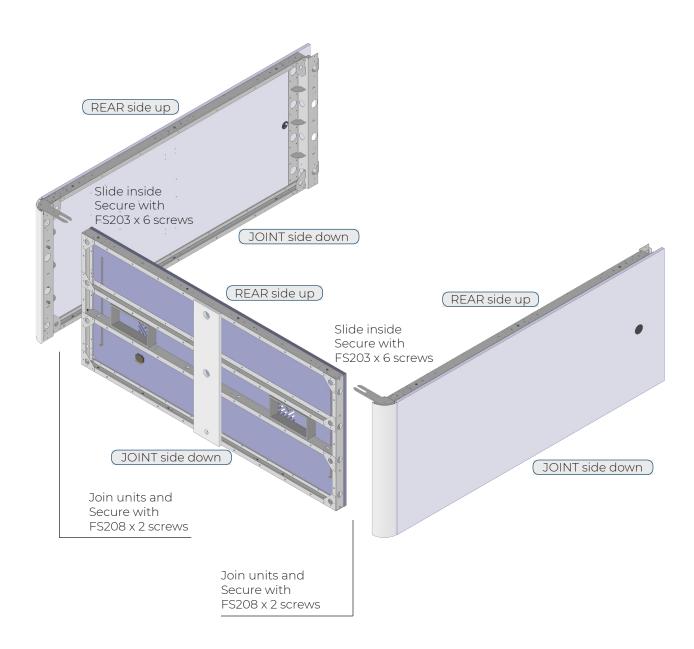
## Wall units preparation





#### Rear section units assembly

- · lay out both rear wall units on the ground with "joint" side facing down
- · slide in corner brackets and secure with FS203 screws on "rear" side only
- · attach rear unit panel, ensuring "joint" side is facing down
- · secure ceiling to wall using FS208 bolts.

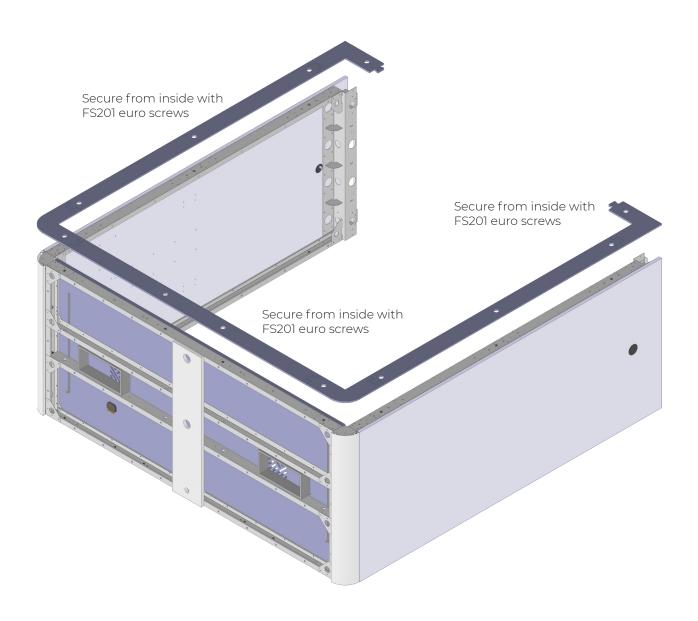




**Phase** 

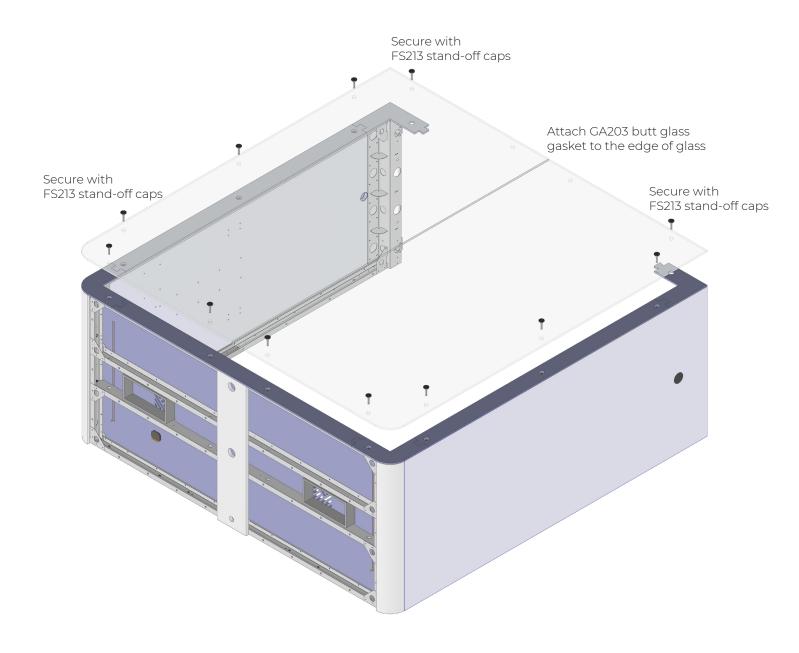
#### Rear acoustic cladding assembly

- $\cdot$  while still on ground, lay the felt acoustic border on the edges of the unit, secure from inside with FS201 euro screws
- $\cdot$  place rubber grommets in all the holes





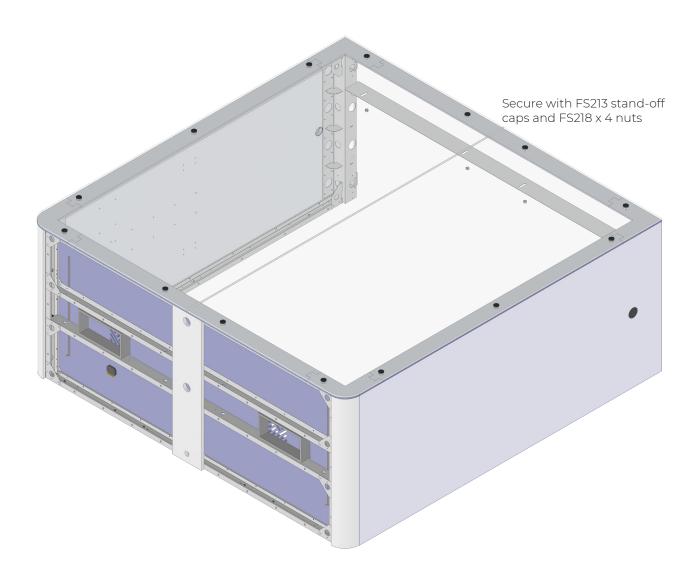
- $\cdot$  attach 1 piece of rear glass to the unit and secure using FS213 screws with stand-off cap
- $\cdot$  attach butt glass gasket to the edge of glass
- $\cdot$  place other rear glass panel on the unit and secure using FS213 screws with stand-off cap





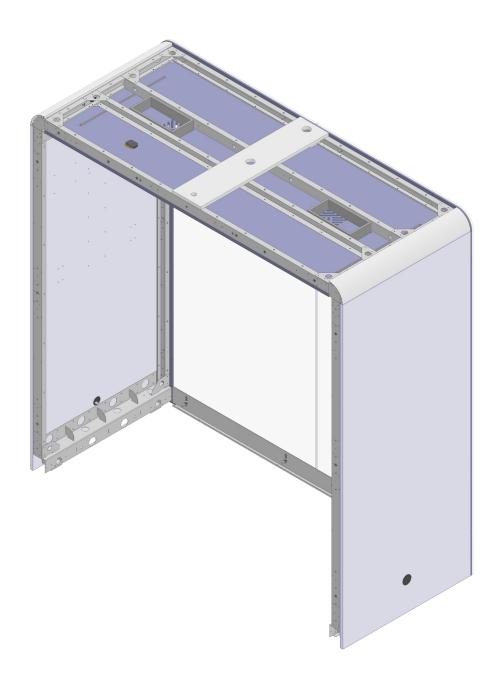
#### Raising the unit vertically

- $\cdot$  install rear adjusted skirt and felt acostic borders to the bottom of the unit with FS218 hex nuts
- $\cdot$  adjust the glass and felt acostic borders as needed, and tighten all FS213 screws with stand off caps
- $\cdot$  stand the unit up vertically





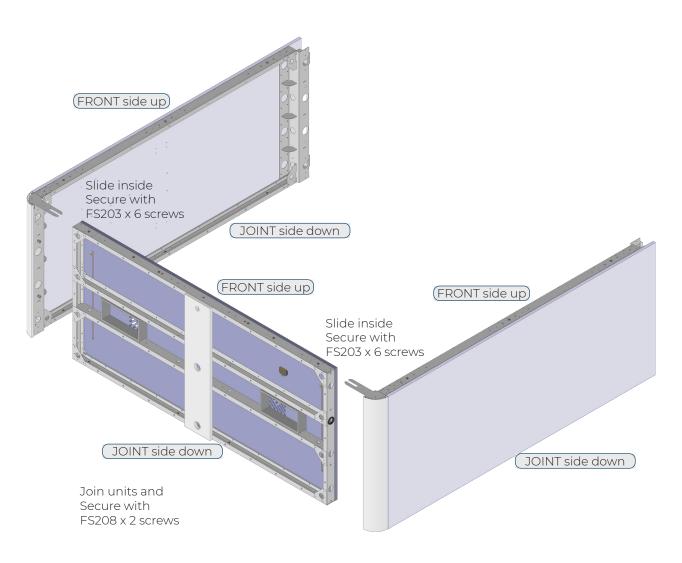
 $\cdot$  stand the unit up vertically





#### Front section units assembly

- $\boldsymbol{\cdot}$  lay out both front wall units on the ground with "joint" side facing down
- · slide in corner brackets and secure with FS203 screws on "front" side only
- · attach front ceiling panel, ensuring "joint" side is facing down
- · secure ceiling to wall using FS208 bolts.

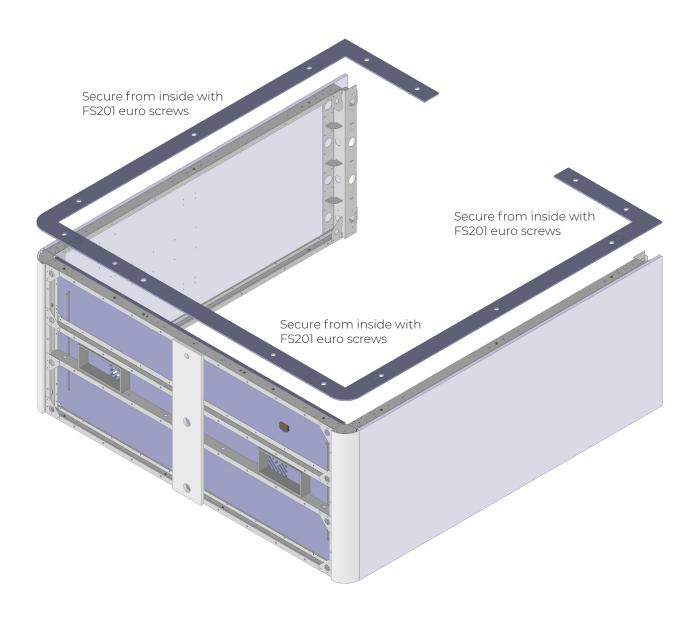


Join units and Secure with FS208 x 2 screws



#### Front acoustic cladding assembly

- $\cdot$  while still on ground, lay the felt acoustic border on the edges of the unit, secure from inside with FS201 euro screws
- · place rubber grommets in all the holes

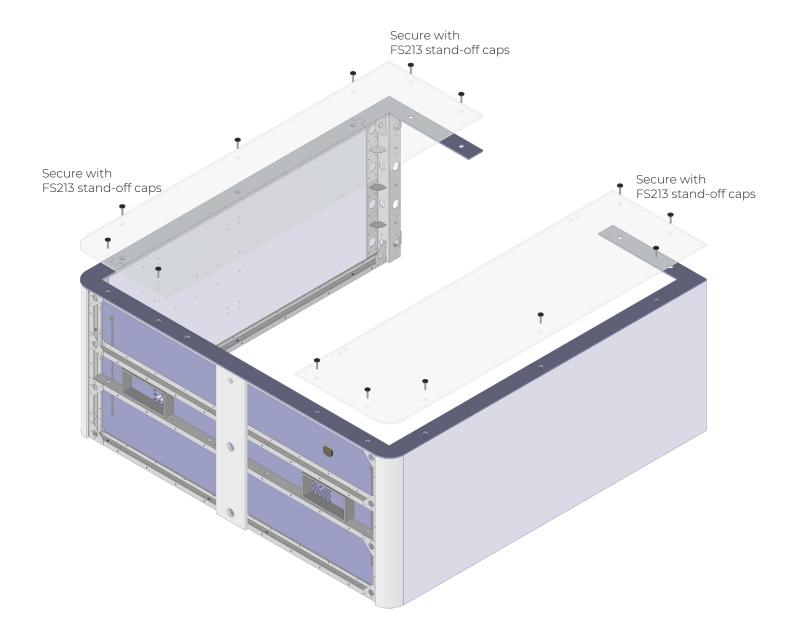




- attach 1 piece of front sidelight glass to the unit and secure using FS213 screws with stand-off cap
- $\cdot$  place other front sidelight glass panel on the unit and secure using FS213 screws with stand-off cap

#### NOTE - DOOR SWING DIRECTION:

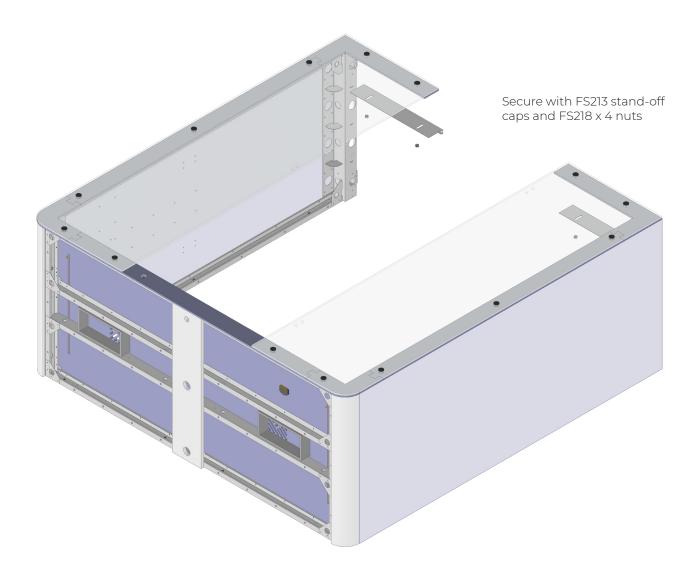
When installing the front glass, take note of the hinge hole placement in the 2 front glass segments. Install the glass segments accordingly to determine proper door swing direction.





#### Raising the unit vertically

- $\cdot$  install two (left and right) front adjusted skirts and felt acostic borders to the bottom of the unit with FS218 hex nuts
- $\cdot$  adjust the glass and felt acostic borders as needed, and tighten all FS213 screws with stand-off caps
- · stand the unit up vertically



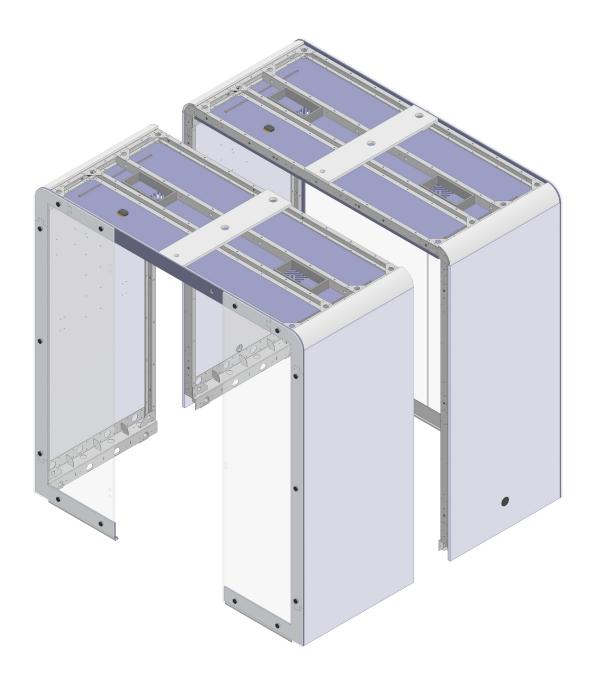


 $\cdot$  stand the unit up vertically





 $\cdot$  attach front segment to the rear segment using ST208 bolt





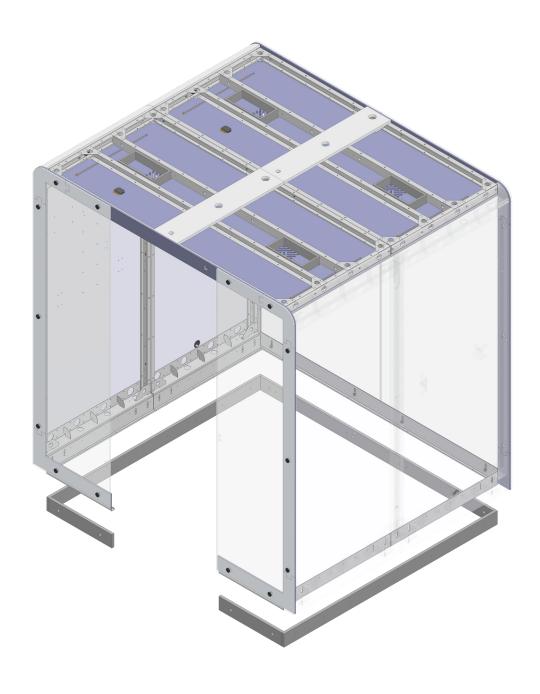
- attach the rest ST341 x 4 adjusted "skirts"
- · start to level all units together using the leveler bolts
- · ensure that the booth is plumb vertically
- · secure adjusted "skirts" on sides with black self tapping screws
- · then anchor the adjusted "skirts" to the floor with dowels and screws





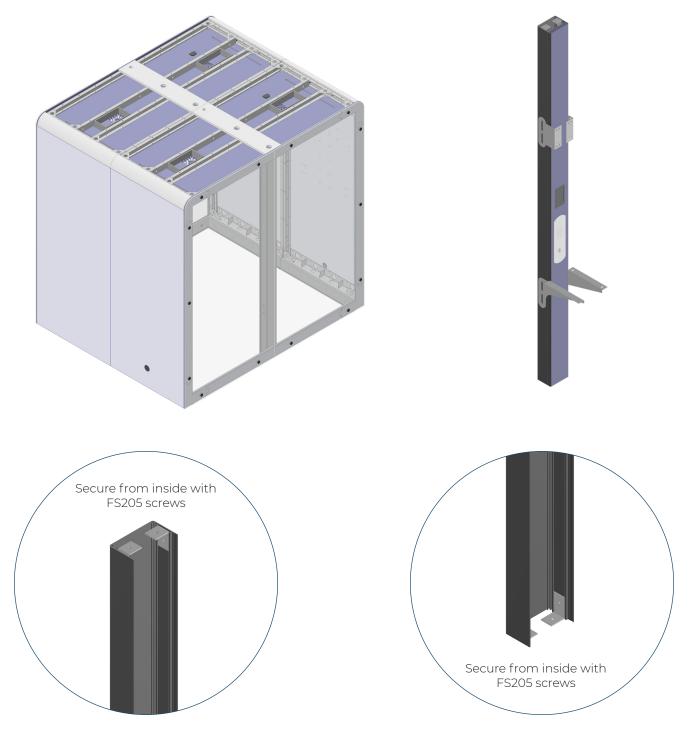
#### Decorative baseboard assembly

- · attach all decorative boards to face of adjusted "skirts"
- secure with FS220 self tapping screws
- plug FS219 plastic cups to conceal the M10 nuts
- trim the BB313 to size to conceal floor anchored bolts



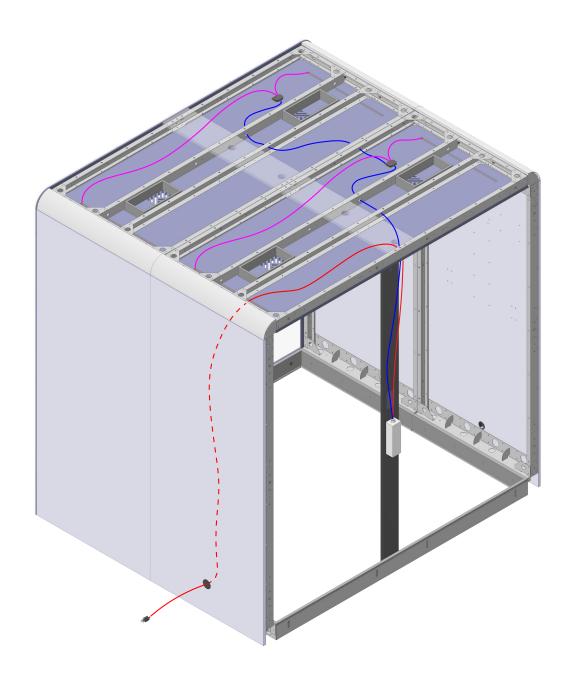


- $\cdot$  locate central console (AL211 aluminum profile) in the middle of booth close to rear glass panel
- $\cdot$  run output wires and input cable through the ceiling
- · snap face panel (AL212 aluminum profile with mount power hub).
- · mount console using FS205 screws
- · mount work top cantilivers using FS208 M10 machine screws





- · run output wires and input cable through the ceiling
- · connect wires to first splitter at the rear ceiling unit
- · connect lights and speakers (optional) to the splitter
- · connect second splitter at the front ceiling unit to the first
- · connect lights and speakers (optional) to that splitter
- · run input cable inside the wall down through plastic cap out
- · put the roof panels on top and connect all fans to their splitters





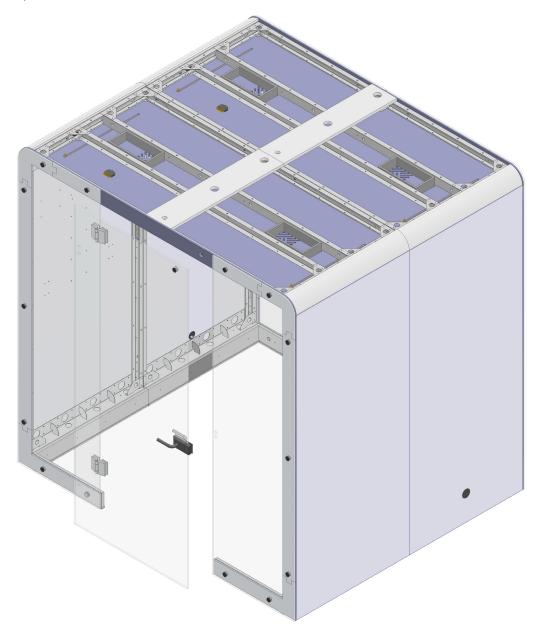
#### Front glass door assembly

Once your side glass is installed you are able to mount your door. Be sure to install the silicon sleeves on every screw that goes through the glass unit.

Step 1: Get one hinge and one back plate with silicon sleeve and rubber spacer. Place the back plate to the inside of the unit where the pre drilled hole is located in glass and place the hinge on the exterior side of the same holes. Use screws provided in the hinge box to fasten the two pieces together. Do not over tighten at this point, leave it so you have some room to adjust the door. Do the same to install the second hinge.

Step 2: Bring the door up to both hinges and repeat steps to mount the door glass to the hinge. Snug the door to the hinges while supporting the door. Have one person inside the unit and one person on the exterior of the unit. Gently close the door making sure not to chip or mar the glass. Check for alignment and level while still supporting the door and once satisfied have the person on the interior tighten the screw M6.

Step 3: Install cover plate on the interior to the glass backer plate use the Allan key provided in the hinge box to install this plate.





- · attach interior acoustic panels
- · mount work top supported cantilevers to console
- · mount supported leg using wood screws

