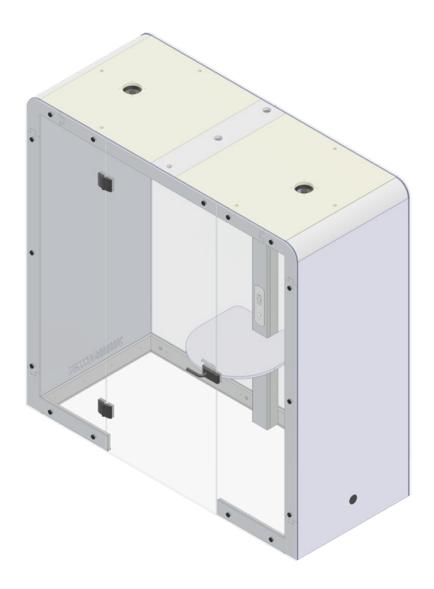
ASSEMBLY GUIDE



Kwe Plus Floorless

Parts List (fasteners)



FS201 x 30 Euro screw



FS203 x 48 Self tapping screw



FS205 x 6 Wood screw



FS208 x 18 M10 machine screw



FS212 x 2 Door magnet set



FS218 x 8 M10 steel hex nut



FS219 x 8 Plastic cap



FS220 x 16 Self tapping screw



FS213 x 28 M10 stand-off cap set

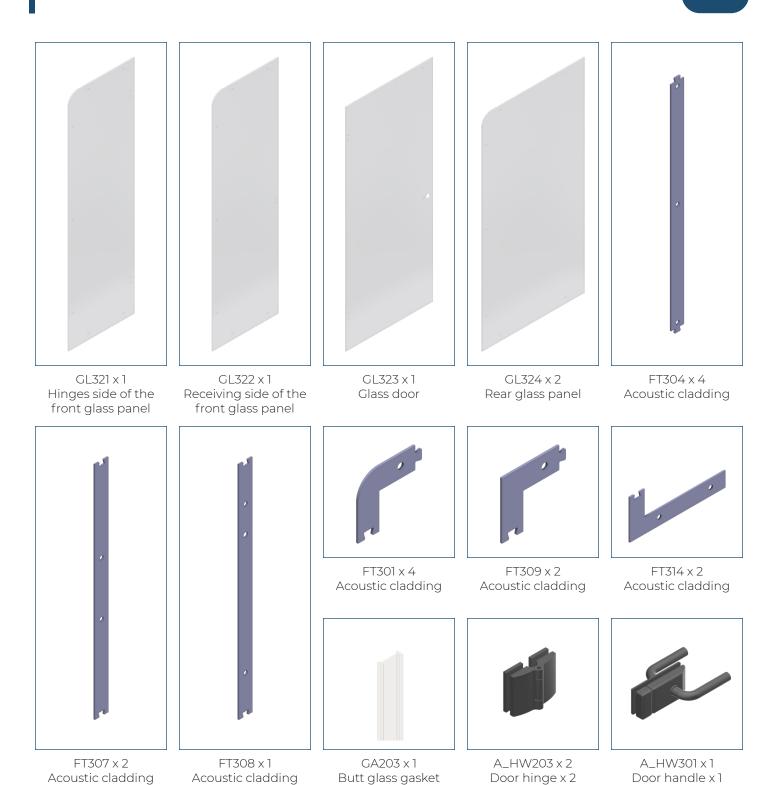


Stand-off cap key x 2

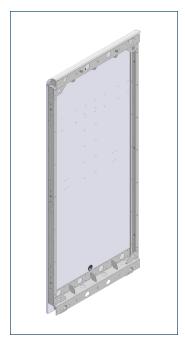


ST335 x 4 Units assembly corner bracket

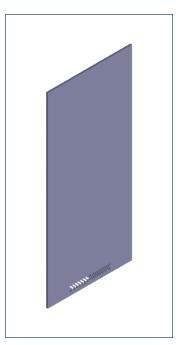
on the Skid



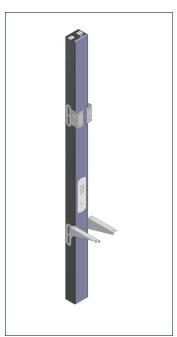








A_IN301 x 2 Accoustic interior panel

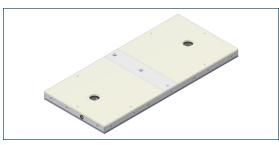


A_CN311 Central console assembly





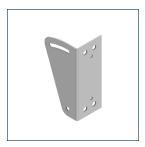
AC304 x 1 Work top (Kwe plus)



U_CL303 x 1
Ceiling unit (console assembly)



ST357 x 2 LCD mount bracket by request



ST358 x 2 LCD mount bracket by request



AC219 x 1 Supported leg (Kwe plus)

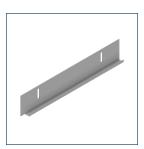
Parts List (base assembly)



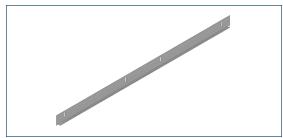
ST341 x 4 Base adjusted skirt L36"



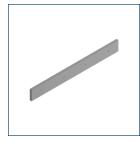
ST345 x 1 Base adjusted skirt L22" (left)



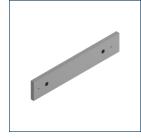
ST345 x 1 Base adjusted skirt L22" (rigth)



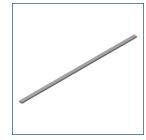
ST346 x 1 Base adjusted skirt L80"



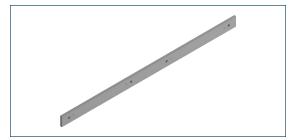
BB301 x 2 Decorative baseboard Decorative baseboard Decorative 'skirt' trim L36"



BB305 x 2 L22"

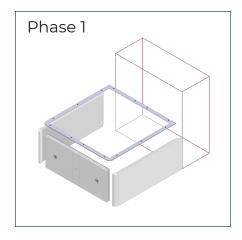


BB311 to be cut on site

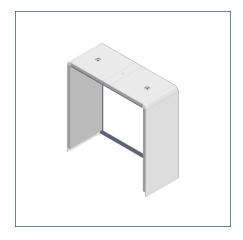


BB306 x 1 Decorative baseboard L80"

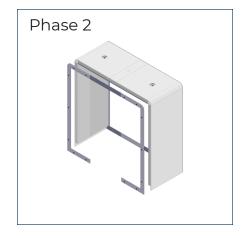
Intro (assembly scenario)



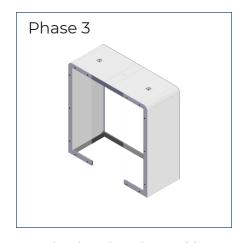
Rear segment assembly lay out on the ground. Remove acoustic interior panels



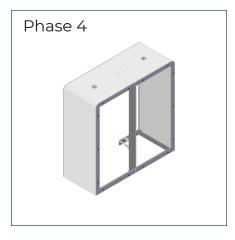
Raise up vertically assembled segment and locate properly



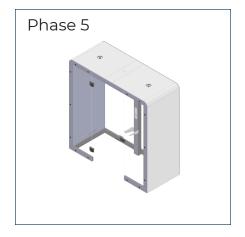
Assemble front glass panels Level the unit



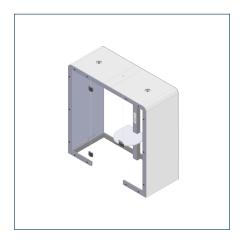
Complete base board assembly



Attach central console and cross connect the wires



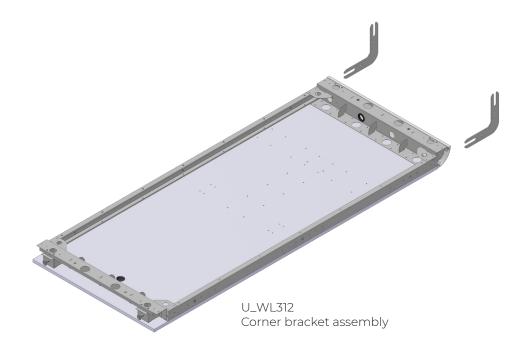
Assemble front glass door Attach acoustic interior panels

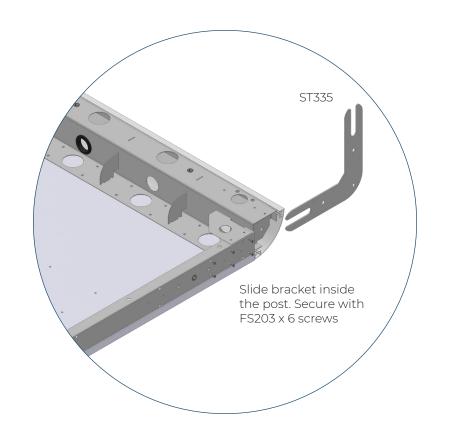


Mount work top, clean product



Wall units preparation

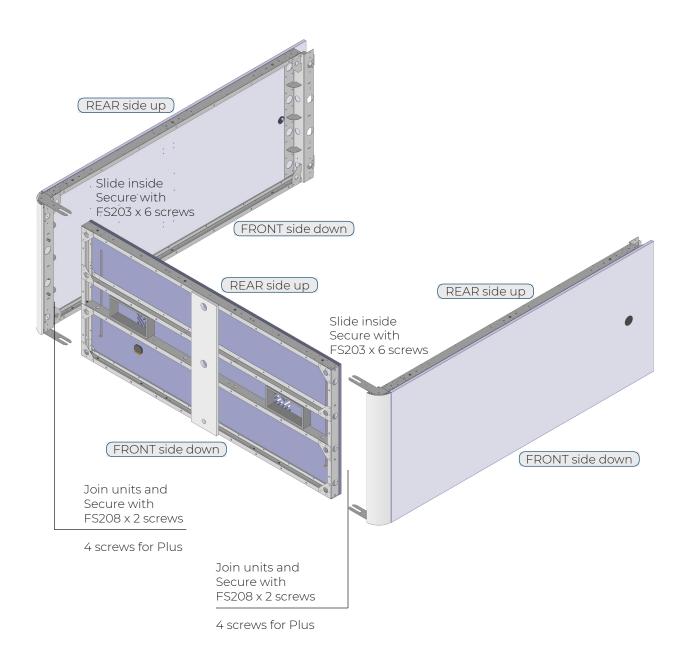






Wall & ceiling units assembly

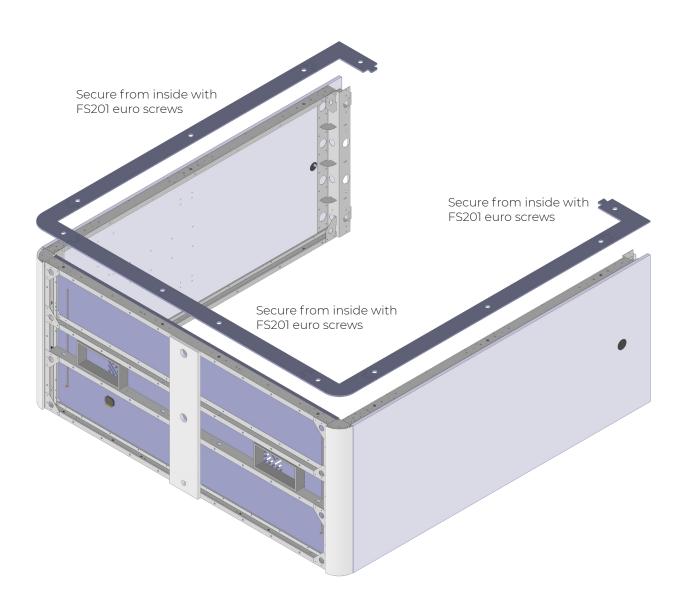
- · lay out both wall units on the ground with "rear" side facing up
- · slide in corner brackets and secure with FS203 screws on "rear" side only
- · attach ceiling unit, ensuring "rear" side is facing up
- · secure ceiling to wall using FS208 bolts.





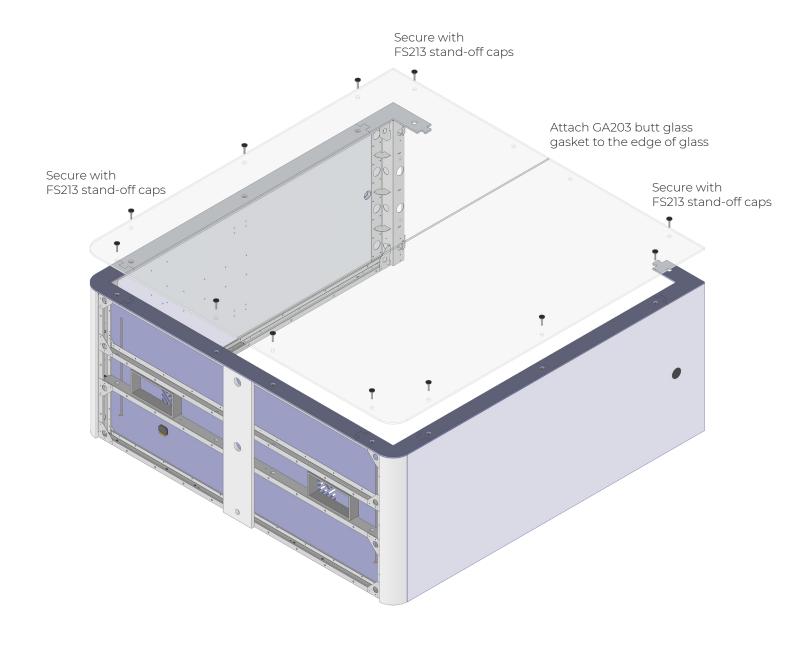
Phase

- \cdot while still on ground, lay the felt acoustic border on the edges of the unit, secure from inside with FS201 euro screws
- \cdot place rubber grommets in all the holes





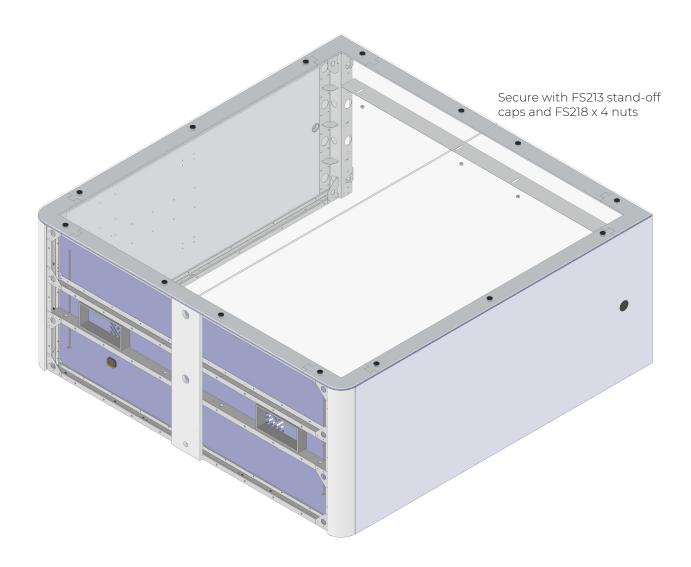
- \cdot attach 1 piece of rear glass to the unit and secure using FS213 screws with stand-off cap
- \cdot attach butt glass gasket to the edge of glass
- \cdot place other rear glass panel on the unit and secure using FS213 screws with stand-off cap





Raising the unit vertically

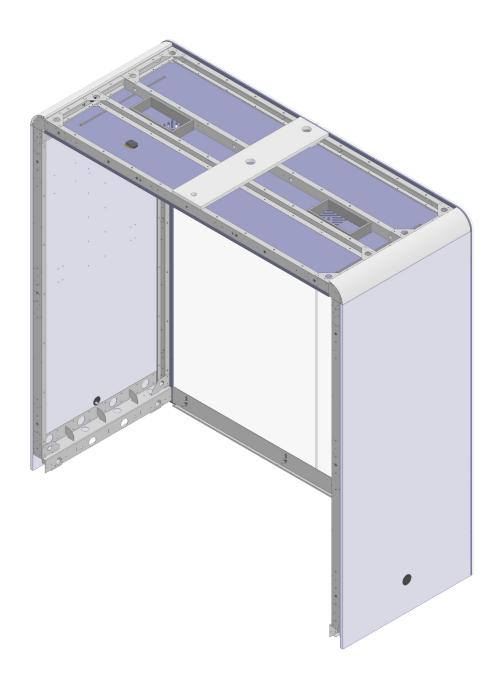
- \cdot install rear adjusted skirt and felt acostic borders to the bottom of the unit with FS218 hex nuts
- \cdot adjust the glass and felt acostic borders as needed, and tighten all FS213 screws with stand off caps
- · stand the unit up vertically





Raising the unit vertically

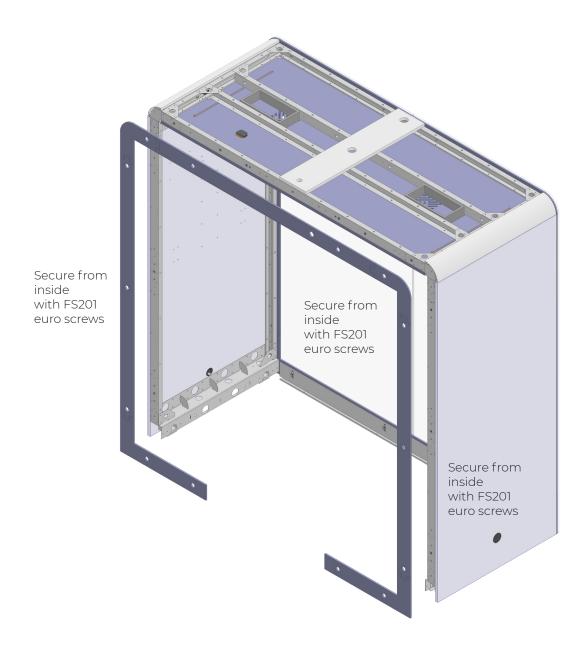
- \cdot stand the unit up vertically
- secure corner brackets with FS203 screws on "front" side





Front acoustic cladding assembly

- \cdot attach the felt acoustic border on the edges of the unit, secure from inside with FS201 euro screws
- · place rubber grommets in all the holes



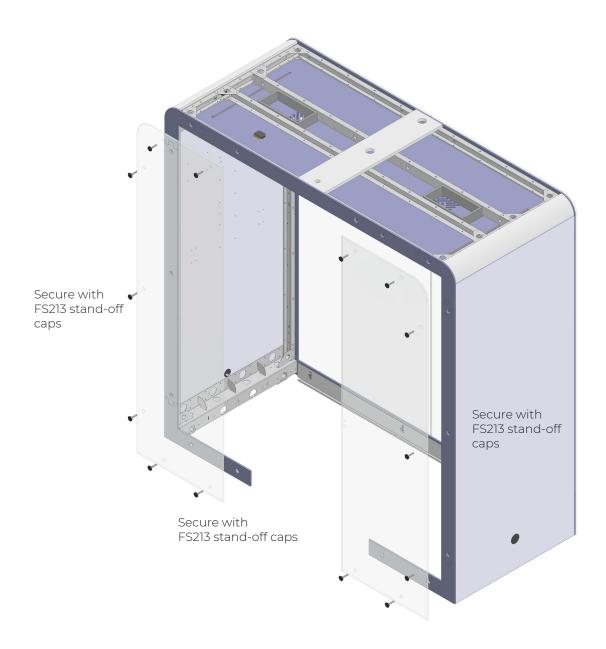


Front glass panels assembly

- attach 1 piece of front sidelight glass to the unit and secure using FS213 screws with stand-off cap
- \cdot place other front sidelight glass panel on the unit and secure using FS213 screws with stand-off cap

NOTE - DOOR SWING DIRECTION:

When installing the front glass, take note of the hinge hole placement in the 2 front glass segments. Install the glass segments accordingly to determine proper door swing direction.





- · attach the rest ST341 x 2 adjusted "skirts"
- · start to level the unit using the leveler bolts
- \cdot ensure that the booth is plumb vertically
- · secure adjusted "skirts" on sides with self tapping screws
- \cdot then anchor the adjusted "skirts" to the floor with dowels and screws





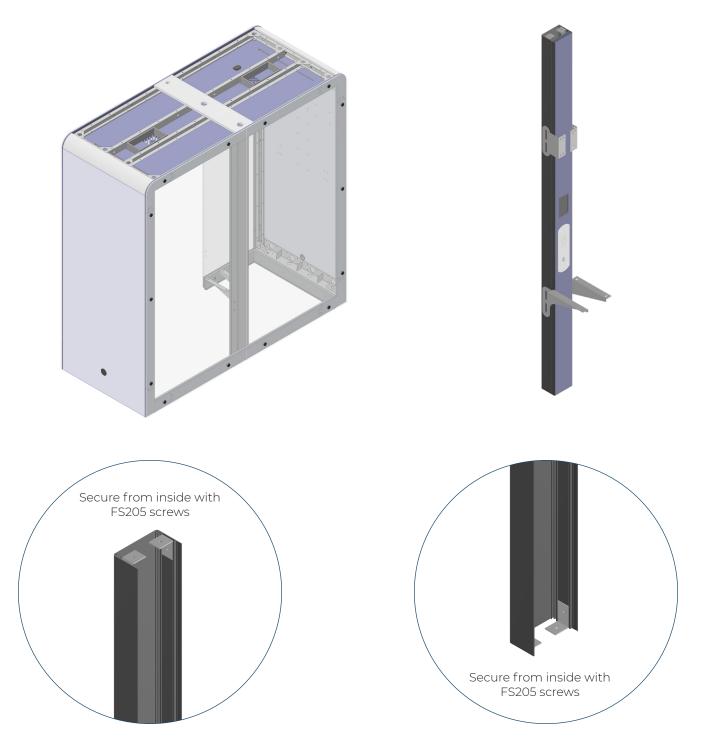
Decorative baseboard assembly

- · attach all decorative boards to face of adjusted "skirts"
- · secure with FSFS220 self tapping screws
- plug FS219 plastic cups to conceal the M10 nuts
- trim the BB313 to size to conceal floor anchored bolts





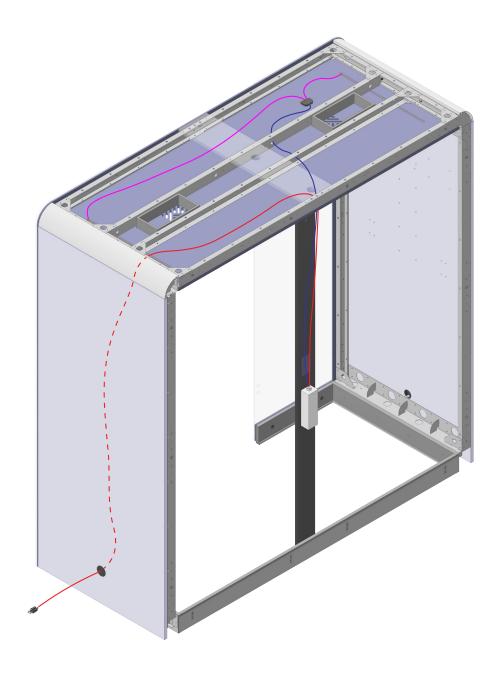
- \cdot locate central console (AL211 aluminum profile) in the middle of booth close to rear glass panel
- \cdot run output wires and input cable through the ceiling
- · snap face panel (AL212 aluminum profile with mount power hub).
- · mount console using FS205 screws
- · mount work top cantilivers using FS208 M10 machine screws





Cross wire connections

- · run output wires and input cable through the ceiling
- · connect wires to the splitter at the ceiling
- · connect lights and speakers (optional) to the splitter
- · run input cable inside the wall down through plastic cap out
- · put the roof panels on top and connect all fans to the splitter





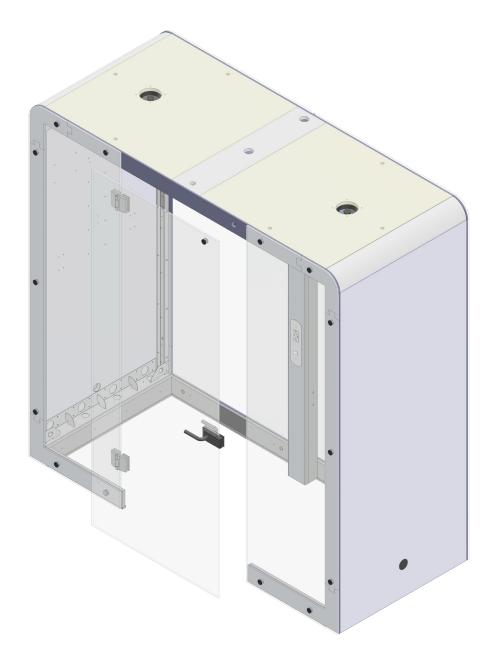
Front glass door assembly

Once your side glass is installed you are able to mount your door. Be sure to install the silicon sleeves on every screw that goes through the glass unit.

Step 1: Get one hinge and one back plate with silicon sleeve and rubber spacer. Place the back plate to the inside of the unit where the pre drilled hole is located in glass and place the hinge on the exterior side of the same holes. Use screws provided in the hinge box to fasten the two pieces together. Do not over tighten at this point, leave it so you have some room to adjust the door. Do the same to install the second hinge.

Step 2: Bring the door up to both hinges and repeat steps to mount the door glass to the hinge. Snug the door to the hinges while supporting the door. Have one person inside the unit and one person on the exterior of the unit. Gently close the door making sure not to chip or mar the glass. Check for alignment and level while still supporting the door and once satisfied have the person on the interior tighten the screw M6.

Step 3: Install cover plate on the interior to the glass backer plate use the Allan key provided in the hinge box to install this plate.





- · attach interior acoustic panels
- · mount work top supported cantilevers to console
- · mount supported leg using wood screws (Kwe plus)

